

HARDCASTLE CUSTOM MACHINE WORK

SINGLE SHOT BARREL WORK

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| BARREL SINGLE SHOT RIFLE | | \$350 |
| Thread, chamber, cut & crown, cut 2 dovetails, fit extractor (same case head size) stamp with caliber and rate of twist. (Does not include: drilling and tapping of any holes, nor polishing or bluing) | | |
| MODIFY EXTACTOR TO A DIFFERENT CASE HEAD SIZE | | \$50 |
| DOVETAILS EACH | | \$35 |
| Front or rear sights (specify size), Barrel Lugs for mounting of Forearm or Lever or Main Spring. | | |
| DRILL & TAP HOLES EACH | | \$20 |
| Forearm mount, Scope blocks, Tang sights | | |
| BARREL FINISHING | | |
| Octagon - draw file and hand polish to 320 grit with hot blue | | \$225 |
| Octagon - draw file and glass bead with hot blue | | \$175 |
| Round - draw polished to 320 grit with hot blue | | \$175 |
| Round - spin polish to 400 grit and glass bead with hot blue | | \$125 |
| RECROWN BARREL | | \$50 |
| SHORTEN & RECROWN BARREL | | \$65 |
| RE-CHAMBER BARREL | MINIMUM | \$85 |
| INSTALL LINER AND CHAMBER THE BARREL | | \$200 |
| (Does not include cost of Liner) | | |

SINGLE SHOT ACTION WORK

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| BUSH BREECH BLOCK TO REDUCE FIRING PIN DIAMETER OR RESTORE GAS CUT DAMAGE IN BREECH BLOCK FACE | | \$75 |
| SQUARE FACE OF RECEIVER TO THE ACTION THREADS & TRUE BREECH BLOCK TO THE FACE OF THE RECEIVER | MINIMUM | \$125 |
| TIG OR MICRO WELDING RESTORATION | | P.O.R. |
| HAND POLISHING | | \$35/HR |

STOCK WORK ON 2-PIECE STOCKS

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| INSTALL SEMI-INLET STOCK TO YOUR ACTION BUTT STOCK & FOREARM, GLASS BED, 3 COATS OF OIL FINISH, INSTALL RECOIL PAD | | \$650 |
| (DOES NOT INCLUDE THE COST OF STOCK BLANKS OR RECOIL PAD) | | |
| RAISED PANELS | | \$250 |
| RAISED HALF ROUND OR ELIPTICLE PANELS IN FRONT OF & BEHIND THE ACTION, BLENDING TO THE SIDES OF THE RECEIVER | | |
| DELUXE FINISH | TOTALLY FILLED GRAIN WITH HAND RUBBED OIL FINISH | \$200 |

INSTALL STEEL NOSE CAP ON FOREARM \$125
INCLUDES POLISHING, INLETING AND THREADING FOR MOUNTING SCREW

STEEL BUTT PLATE INSTALLED \$125 - \$225
A CRESCENT, SHOT GUN, OR SCHUETZEN BUTT PLATE INCLUDES FINISHING OF THE
CAST BUTT PLATE & HOT BLUING, INSTALLING AT REQUESTED LENGTH OF PULL,
& GLASS BEDDING TO BUTT STOCK (DOES NOT INCLUDE PRICE OF PLATE OR COLOR CASE
HARDENING OR PLATED FINISH)

CHECKERING OF STOCKS (TYPICAL) \$225 - \$350

ROLLING BLOCK SPECIALTY WORK

TRIGGER JOB (2-3 # PULL) \$90

OCTAGON TOP RECEIVER (WHEN POSSIBLE) \$80

THIN MILITARY ACTION TO SPORTER THICKNESS \$150
REQUIRES RE-COUNTER BORING OF SCREW HOLES & SHORTENING SCREWS
& ACTION PINS

**RE-CONTOUR MILITARY BREECH BLOCK OR HAMMER SPUR TO SPORTER
CONFIGURATION AND CHECKER SPUR** \$75

**REMOVE MILITARY STOCK FLANGES FROM BOTH ENDS OF
RECEIVER** \$80

**RE-CONTOUR THE MILITARY TRIGGER GUARD TO SPORTER
CONFIGURATION & POLISH TO 320 GRIT** \$125
(DOES NOT INCLUDE WELDING SLING SWIVEL HOLES IN SOME GUARDS)

**CONVERT LOWER TANG TO PISTOL GRIP CONFIGURATION
NARROW & TAPER BOTH TANGS TO SPORTER CONTOUR** \$250

TAPER TANGS & REDUCE WIDTH TO SPORTER CONFIGURATION \$200
TAPER AND EXTEND LOWER TANG TO ORIGINAL SPORTING CONFIGURATION
INCLUDES ADDING THE WOOD SCREW TO THE REAR OF THE TANG.

ACCURIZE ROLLING BLOCK ACTION \$225
INCLUDES THE FOLLOWING: TRUE THE FRONT OF THE RECEIVER TO THE ACTION
THREADS, TRUE THE BREECH BLOCK TO THE RECEIVER FACE, PRECISION REAM
THE ACTION, BREECH BLOCK, & HAMMER, MAKE AND INSTALL NEW ACTION PINS,
REMOVING ALL PLAY & LATERAL MOVEMENT IN THE BREECH BLOCK & HAMMER
(REQUIRES ANEALING OF THE ABOVE PARTS, PRICE DOES NOT INCLUDE RE-COLOR CASE HARDENING)
THIS MODIFICATION IS THE BASIS FOR A TRUE TARGET-GRADE ROLLINGBLOCKACTION.

DEPOSIT REQUIRED: 1/3 OF LABOR AND 100% COST OF PARTS AND OUTSIDE SERVICES.

**MY SPECIALTY IS RESTORATION AND UPGRADING OF SINGLE SHOT RIFLES, BUT AS THE
NAME OF THE COMPANY IMPLIES I SPECIALIZE IN ANY CUSTOM WORK. IF YOU HAVE
SOMETHING SPECIAL IN MIND OR A PROJECT THAT IS A LITTLE OUT OF THE ORDINARY,
FEEL FREE TO CONTACT ME WITH YOUR IDEAS.**

HIGH QUALITY WORK DONE WITH PRIDE
CURT HARDCASTLE 575-574-8825 3839 W. TOM LYONS DR SILVER CITY, NM 88061